

<u>Blechstärke</u>	<u>Matrize</u>	<u>Biegeradius</u>	<u>maximale Länge</u>	<u>Min.Abstand Biegelinie/Bohrung</u>	<u>kleinster Schenkel (außen)</u>	<u>kleinstes Z-Maß (außen/außen)</u>
1,0/1,5mm	8mm 30°	Ri 1,5mm	4mtr	~6mm	7mm	16mm
1,5/2,0/2,5mm	12mm 30°	Ri 2,3mm	4mtr	~9mm	10mm	18mm
2,0/2,5/3,0mm	20mm 30°	Ri 3,7mm	4mtr	~12mm	16mm	23mm
4,0mm	30mm 30°	Ri 5mm	4mtr	~19-20mm	25mm	40mm
5,0mm	30mm 30°	Ri 5mm	ST, 3mtr/VA, 1,5mtr	~19-20mm	25mm	44mm
	50mm 30°	Ri 7mm	ST, 3,3mtr/VA, 3mtr	~30mm	37mm	55mm
6,0mm	30mm 30°	Ri 7mm	ST, 1,6mtr/VA,1,1mtr	~19-20mm	27mm	45mm
	50mm 30°	Ri 9mm	ST, 3mtr/VA, 2,3mtr	~30mm	37mm	56mm
8,0mm	50mm 30°	Ri 9mm	ST, 1,7mtr/VA,1,1mtr	~40mm	37mm	60mm
	70mm 80°	Ri 9mm	ST, 2,6mtr/VA, 1,8mtr	~45mm	53mm	75mm
10,0mm	70mm 80°	Ri 11mm	ST, 1,6mtr/VA,1,1mtr	~45mm	53mm	77mm
12mm	80mm 80°		ST, 1mtr/VA, 500mm		60mm	
	120mm 80°		ST, 800mm/VA, 800mm		100mm	130mm
15mm	120mm 80°		ST, 800mm/VA, 800mm		100mm	130mm